Application No. 10/616,538 Amendment dated May 4, 2007 Responsive to Office Action dated December 4, 2006

AMENDMENTS TO THE CLAIMS

Docket No.: 59549 (71360)

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of claims:

1. (Currently Amended) An injection molded resin container comprising a container body and a lid for closing the container body,

said container body being produced by injecting molten amorphous thermoplastic resin into a cavity of a mold assembly having a cavity for forming a recessed flat portion and a peripheral rise portion of the container;

said resin container comprising a-the peripheral rise portion and a-the recessed flat portion defined by the peripheral rise portion, said peripheral rise portion having a height of 0.5 to 10 mm, and said recessed flat portion having an area of 1 to 100 cm², an average wall thickness of not more than 0.25 mm and a flatness of not more than 0.5 mm, and said container body and recessed flat portion formed by injection-molding.

- 2. (Original) A resin container according to claim 1, which constitutes an outer shell for electric parts.
- 3. (Original) A resin container according to claim 1, wherein the container body has a rectangular parallelepiped shape, and longitudinal and lateral lengths of the flat portion are larger than the height of the peripheral rise portion.
- 4. (Currently amended) A resin container according to claim 1, wherein the flat portion has a surface waviness (Pz) of not more than 50 μ m.
- 5. (Original)A resin container according to claim 1, wherein the flat portion has a sink mark depth of not more than 3 μ m.

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6. (Original) A resin container according to claim 1, wherein the lid is bonded to an edge of the peripheral rise portion of the container body.

- 7. (Original) A resin container according to claim 6, wherein the container body and the lid are bonded to each other by a welding method.
- 8. (Withdrawn) A method for producing a resin container comprising the steps of:

injection-molding an amorphous thermoplastic resin to form a container body, wherein

the injection-molding step uses a metal mold assembly having a cavity for forming at least one surface of the flat portion in which a core insert is disposed, said core insert having a thermal conductivity of 0.3 to 6.3 W/m·K and a thickness of 0.5 to 5 mm, and wherein the container body container comprises a peripheral rise portion and a recessed flat portion defined by the peripheral rise portion, said peripheral rise portion having a height of 0.5 to 10 mm, and said recessed flat portion having an area of 1 to 100 cm², an average wall thickness of not more than 0.25 mm and a flatness of not more than 0.5 mm.

- 9. (Withdrawn) The method according to claim 8, wherein the core insert is provided on its surface facing the cavity, wherein the core insert is a metal film having a thickness of 0.01 to 0.4 mm.
- 10. (Previously Presented) A resin container according to claim 1, wherein the container body is produced by a process comprising injection compression-molding an amorphous thermoplastic resin in a metal mold assembly having a cavity with a variable volume, which is reduced in volume upon molding.